

# *In Vivo* Lung Deposition Feasibility Study Comparing the Respira<sup>®</sup> Dry Powder Inhaler to the Handihaler<sup>®</sup> in Human Subjects

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## INTRODUCTION

While there are several dry powder inhalers (DPIs) on the market and several more DPIs in development, there is typically a tradeoff between developing an inexpensive ‘passive’ device, or a more costly ‘active’ device that improves dispersion performance. The ideal device remains one that can be used by most patient groups irrespective of lung disease state, delivering high efficiency, combining the flow-rate independence of an active DPI device, with the simplicity and low cost design of a passive DPI. No one inhaler on the market, to date, meets all of the above criteria. Respira Therapeutics<sup>®</sup> DPI products may represent a first-in-class technology to achieve these goals (1-4). The Respira<sup>®</sup> inhaler is a passive dry powder device, which utilizes the inhalation energy of the patient, transferring this energy into detaching and deaggregating micronized drug particles. This device has been shown to achieve fine particle fractions in excess of 80% across several drug classes (5). It has also been shown to be largely flow-rate independent (1-4) and, due to its simple and original design, delivers the pure drug particulates without the need for lactose carriers or costly electronic drivers.

The technology employed by the Respira device is uncomplicated and consists simply of a millimeter-sized bead coated with pure micronized drug powder. The mechanism by which this technology achieves a large transfer of inhalation energy into the micronized powder has been presented previously (1-4). Briefly, the balance between strong adhesive forces that diminish

dispersion, and the detachment forces that result in dispersion, is highly dependent on carrier particle size. Because detachment forces increase much faster than adhesive forces as a function of increasing carrier particle size, the balance can be dramatically shifted in favor of dispersion when using millimeter-sized beads. The efficiency of the dispersion engine of the Respira technology is therefore capable of producing %FPFs > 80% for common therapeutic agents for local lung activity (5).

In this current *in vivo* technical feasibility study, our aim was to compare the Respira technology to a leading marketed inhaler via blinded scintigraphy lung deposition imaging. Notably, the Respira technology was not optimized for performance, but rather designed to enable appropriate blinding. Therefore, a head-to-head with the Spiriva Handihaler®, versus the Respira bead technology was achieved (Figure 1).

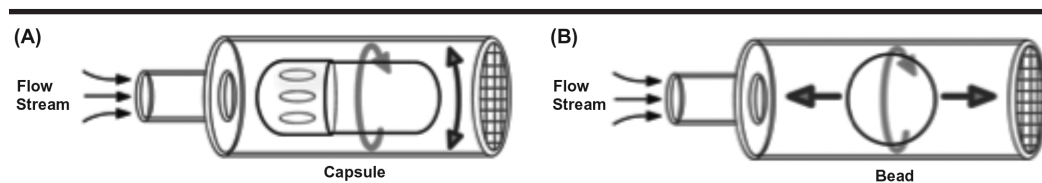


Figure 1. Illustration depicting the relative motions of: (A) a gelatin capsule; and (B) a Respira® bead (Respira technology), which occur within the Handihale® cartridge upon inhalation.

## MATERIALS

Albuterol sulfate (ALB) powder was radiolabeled with technetium ( $^{99m}\text{Tc}$ ) (6). In order to validate the labeling technique, linearity of deposition of radiolabeled ALB with  $^{99m}\text{Tc}$  radiolabel was assessed using a Next Generation Impactor (NGI) at 45L/min (4kPa pressure drop) (7).

To investigate the initial feasibility and correlation between *in vitro* and *in vivo* data, the regional deposition of inhaled radiolabeled ALB from Respira's technology was compared to the traditional lactose blend of radiolabeled ALB (1% w/w) from the Handihaler device in a single healthy subject (the Handihaler was FDA approved in 2004 for delivery of tiotropium bromide powder to the lungs). The subject was blinded to the devices as the Respira technology was designed to look identical to the Handihaler in external appearance. A single dose was inhaled (ALB; 150-200 $\mu\text{g}$  labeled with  $^{99m}\text{Tc}$ ) on separate randomized study days from either device, Respira Technology or Handihaler. The subject was first trained on the use of the Handihaler device, and by feedback from a flow display (generated from a pneumotach attached to the input of the device), was instructed to target an inhaled flow rate of 45L/min, followed by a breath holding pause of 10 seconds. The subject then exhaled onto a filter to trap any exhaled radioactivity. The peak inspiratory flow-rate and inhaled volume achieved during inhalation of the test aerosols was also recorded for reference. A cobalt 57 transmission scan was performed on the subject prior to inhalation to define their lung borders. Immediately after dosing, posterior planar images of the head and torso were taken using a gamma camera. The doses of radioactivity inhaled from the Respira and the Handihaler devices were kept constant, any disparity between devices was accounted for through normalization of the results to the same median count. Deposited counts in the head, lung, and stomach were also corrected for tissue attenuation, as appropriate, and percentage doses remaining in the device, deposited in the lungs, oropharynx, and exhaled air were quantified.

## RESULTS AND DISCUSSION

*In vitro* validation of the radiolabeling technique was demonstrated by the codeposition of radiolabeled ALB with  $^{99m}\text{Tc}$  radiolabel across the NGI stages at 45L/min (Figure 2). A high coefficient of correlation for both devices (Handihaler  $r^2 = 0.88$ ; Respira  $r^2 = 0.96$ ) indicated a strong linear association of radiolabeled drug with radiolabel. Previously documented *in vitro* fine particle fraction (%FPF; fine particle dose as a percentage of emitted dose) data for the Handihaler device of 23-25% FPF (8) matched the values obtained in our study of  $21 \pm 4\%$  FPF at an equivalent flow rate.

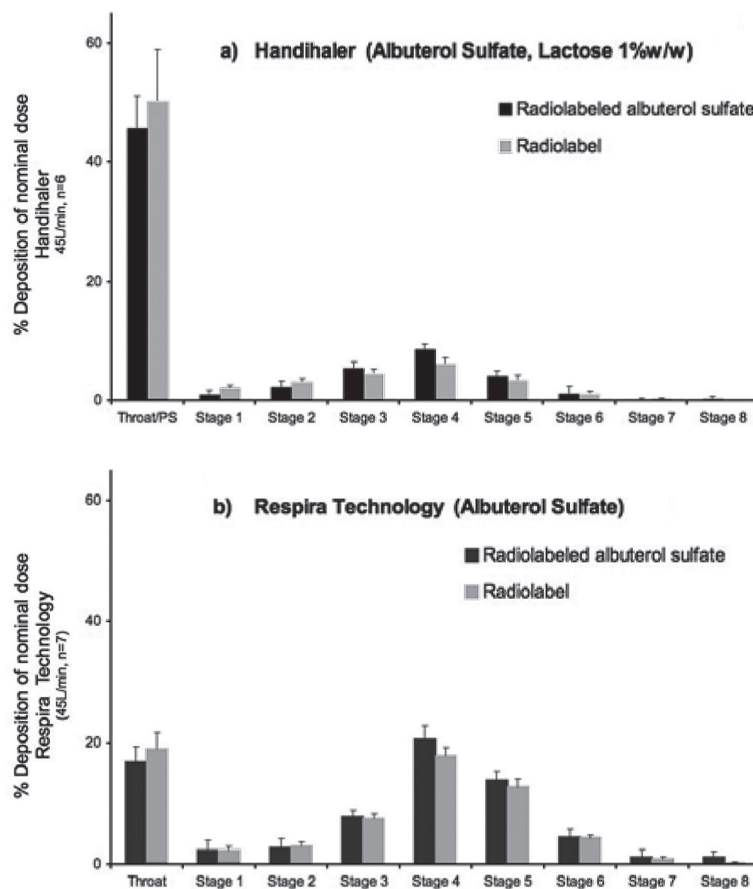


Figure 2. *In vitro* validation of the radiolabeling process: NGI deposition profiles from a) Handihaler® and b) Respira® of  $^{99m}\text{Tc}$  radiolabeled ALB powder from both inhalers were assayed by UV (at 230nm) and gamma radiation (counts/second).

*In vivo* scintigraphy scans demonstrated the superiority of the Respira technology in delivering ALB to the lungs in this single subject, as can be seen from Figure 3. Respira technology successfully targeted ALB particles to the lungs, delivering 49% of the nominal dose. The Handihaler device performed as expected of a capsule-based lactose formulation with 18% lung deposition (9). High extrathoracic deposition (68% of nominal dose) and concomitant high drug levels in the stomach, detected seconds post inhalation were also observed for the Handihaler device (as indicated in Figure 3).

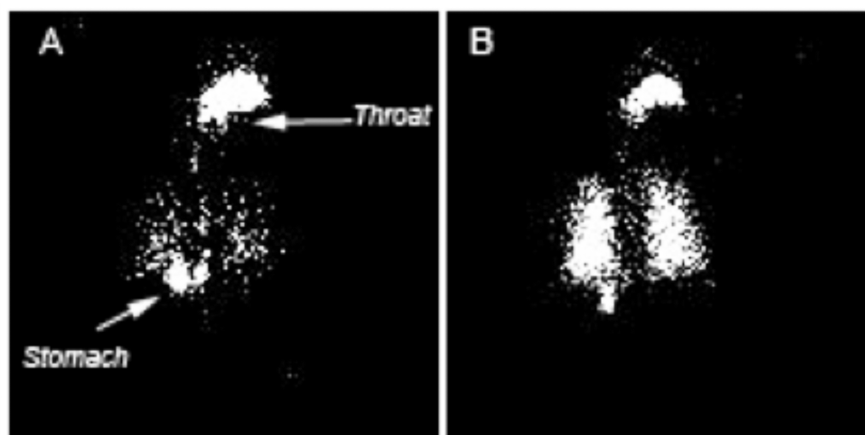


Figure 3:  $^{99m}\text{Tc}$  planar scintigraphy depicting the deposition pattern of the radiolabeled drug, albuterol sulfate (ALB), aerosolized from two DPI devices composed of: (A) Handihaler with capsule containing the radiolabeled ALB lactose blend (1%w/w); and (B) Respira technology with pure radiolabeled ALB. Both images were normalized to the same median count.

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## CONCLUSIONS

This *in vivo* scintigraphy study demonstrated the superior performance of the Respira technology in delivering larger fractions of drug to the lungs and minimizing extrathoracic deposition compared to a leading commercial DPI, the Handihaler. This was despite the fact that in this study, the Respira technology was not optimized for performance.

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*Notes*